



PRODUCT DATA SHEET

STETCOTHANE 350 GYM FLOOR FINISH

Formulated for use on institutional, commercial and residential wood floors, Stetcothane 350 offers the rapid build, superior durability and high-gloss performance advantages of traditional polyurethane gym finishes in a low VOC formulation. Stetcothane 350 provides a rapid film build that dries in approximately 7-9 hours to a hard, glossy finish that provides excellent resistance to abrasion, wearing, and chemicals. Complies with Northeast Ozone Transport Commission's (OTC) more stringent 350 gram/liter VOC regulations.

APPLICATION AND MAINTENANCE:

Caution: If the origin of the existing finish is unknown, a test patch is recommended to determine compatibility and adequate adhesion characteristics.

1. Floor Preparation:

Sanding is advisable for new or badly worn floors. Sweep or vacuum the floor after sanding to remove wood dust and dirt, then tack rag the floor.

2. Sealed Floors in Good Condition:

Clean soiled floors thoroughly. Allow the floor to dry, then screen with a 100-120 grit screen disk. Sweep or vacuum the floor to remove wood dust and dirt. Tack rag the floor to remove any fine dirt or dust left from screening.

3. Applying the Finish:

Apply on a clean and dry floor only. For best results, apply the finish with a plastic watering can and a heavy-weight T-bar in a thin, uniform coat. Under warm, low humidity conditions allow approximately 7-9 hours between coats. Formulated to provide optimum results in a single coat. If an additional coat is desired, apply no more than 2 coats in a 24 hour period. Under warm, low humidity conditions, floors may be opened to light traffic after 24-36 hours.

Additional Coats: Allow 5-15 hours to dry, (conditions may vary dry time, so ensure floor is tack free before applying the next coat). If more than 20 hours elapsed after the first coat, repeat Step 2 using 150 grit screens or surface prep pad. Do not apply more than 2 coats of finish within a 96 hour period. Allow floor to cure for 48 hours before opening to moderate traffic. Allow a minimum of 72 hours before allowing regular use.

Maintenance: Keep the floor grit free by regular dust mopping. For best results, use a microfiber dust mop. Autoscrub or mop the floor with Blue-J Neutral Cleaner or Product Central 101 Neutral Cleaner.

SPECIFICATIONS:

Color	1 - 3/Gardner
Solids.....	54% minimum
Weight Per Gallon.....	7.2 - 7.3
Hardness	40/ Sward
Viscosity	A-1/Gardner
Solvents	Mineral Spirits
Flash Point.....	105°F minimum
Dry Time	Tack free: 6 - 8 hours
Water Resistant.....	24 hours: No effect
Alcohol.....	1 hour: No effect
Gasoline	24 hours: No effect
Caustic 5%.....	2 hours: No effect
Soap Resistance	24 hours: No effect
Slip Resistance	(ASTM F-609) 0.5 Minimum
Coverage	400 - 500 sq.ft./Gallon
VOC.....	<350 grams/liter

Refer to the Safety Data Sheet (SDS) for detailed safety, health and environmental information.

PACKAGING:

Available in 5 gallon pails.

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**11 Norfolk Street
Mansfield, MA 02048
877-4-JANSAN
www.nextgensupply.com**

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