



PRODUCT DATA SHEET

STETCOTHANE 702 GYM FLOOR FINISH

Stetcothane 702 provides outstanding durability and gloss in an easy to apply, low odor, low VOC floor finish. Formulated for use on gymnasium floors, also ideal for wood floors in high traffic areas such as restaurants, retail stores, shopping malls, and office buildings. Stetcothane 702's single part, oil/water hybrid formulation provides durability comparable to two-part, crosslinked finishes without the risk of catalyzing excess material that would have to be discarded. Stetcothane 702's low odor formulation is easy to use, levels well, builds quickly and dries in approximately two hours.

APPLICATION AND MAINTENANCE:

Note: If the composition or origin of an existing finish is unknown, it is strongly recommended that a test patch be applied to determine compatibility and adhesion characteristics. Do not apply Stetcothane 702 if the floor temperature is below 60° F.

- 1. Floor Preparation:** Sanding is advisable for new floors and old, badly worn floors. After sanding, sweep or vacuum the floor, and then lightly damp mop with a neutral cleaner. Avoid heavy wet mopping or flooding unsealed wood surfaces as darkening or grain raising may result.
- 2. Sealed Floors in Good Condition:** Clean floor thoroughly by damp mopping or push mopping using a solution of a neutral cleaner diluted per the label instructions. Heavily soiled floors should be scrubbed using a 175-350 rpm buffing machine or automatic scrubber equipped with a red pad. If a floor machine is used, remove the soiled solution with a wet vacuum. Allow the floor to dry. If Stetcothane 702 is being applied over a solvent-based finish, the floor should be screened using a 100-120 grit screen disk to allow for better finish adhesion. If applied over Stetcothane 702, the floor should be wet screened with an automatic scrubber or 175-350 rpm floor machine using a 100-120 screen disk or a 3M Scotch Brite Type A Maroon Pad. After buffing, damp mop the floor with a neutral cleaner to remove any residual dirt or dust left from buffing.
- 3. Applying the Finish:** Apply finish only after floor is thoroughly clean and dry. Dispense finish using a plastic watering can. For best results, apply Stetcothane 702 with a lightweight T-Bar, spreading a thin, even coat.

Additional Coats: Allow 5-15 hours to dry (dry time may vary with conditions). Ensure floor is tack free before applying the next coat. If more than 20 hours elapsed after the first coat, repeat Step 2 using 150 grit screens or surface prep pad. Do not apply more than 2 coats of finish within a 96 hour period. Allow floor to cure for 48 hours before permitting moderate traffic. Allow a minimum of 72 hours before permitting regular use.

Maintenance: Keep the floor grit free by regular dust mopping. For best results, use a microfiber dust mop. Autoscrub or mop the floor with a neutral cleaner.

SPECIFICATIONS:

Color	1 - 2 Gardner
Solids.....	32 + 1%
Weight Per Gallon.....	8.25 - 8.4
Hardness	30 (Sward)
Viscosity	B-C (Gardner)
Solvents	Water/glycol ethers
Flash Point	No flash below 200° F.
Dry Time	Dry to touch 1 hour, Tack free 2 hours
Water Resistance	8 hours-No effect
Alcohol.....	1 hour-No effect
Gasoline	8 hours-No effect
Caustic 5%.....	2 hours-No effect
Soap Resistance	8 hours-No effect
Slip Resistance	(ASTM F-609) >0.5
Coverage	Minimum 450 - 550 ft ² per gallon
VOC.....	150 grams/liter

Refer to the Safety Data Sheet (SDS) for detailed safety, health and environmental information.

PACKAGING:

Available in 5 gallon pails.

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